



## 1. Main technical characteristics

- Flow Rate up to 304 l/h
- Pressure up to 10 bar
- Mechanically return actuated by Spring
- Turn-down ratio 1:100
- Stroke Rate up to 116 strokes/minute
- Stroke Length: 15 mm
- Piston diameter: from 6 to 64 mm
- Motor up to 0.25 kW – B14 – 3ph - 50/60 Hz
- Temperature of the working environment: 5 ÷ 40°C
- Maximum dosed liquid temperature:

SS 316L	90 °C
PVC	40 °C
- Connection up to Gf 3/4"
- Enclosure Protection Class: IP55
- Material of Pump Head: SS316/PVC

## 2. Electronic Motor Driver features

- WiFi connection with a built-in Web Server user friendly through a Web browser
- Intelligent Graphic LCD display with multicolor backlights
- Multiple operating modes (Manual | Batch | Timed | ppm | Analogue mA and V)
- Analogic Current 0/4-20 and 20-4/0 mA Input for proportional speed
- Analogic Voltage 0-10 V Input
- Digital Pulse Input 1 kHz for proportional dosing for water-meter pulse-sender
- Liquid Level Control Input (NO/NC)
- Remote Control pause/stop Input
- Analogic Current 4-20 mA Output
- Relay for remote alarm Output
- ModBus RS485 Protocol integrated on the main board

## 3. General features

- Spring Motor Pump with Elektra is the latest range of electric motor-driven pumps with mechanical diaphragm and piston liquid ends, using a spring mechanical return aimed at delivering exceptional performance across a wide range of flow and pressure.
- The Elektra controller is an optional device that can be currently applied to Spring pumps to bring connectivity to mechanical dosing with modern benefits of remote management and data on demand to operators.
- Spring motor pump with Elektra provide remote management and data on demand providing optimal technical and operating cost management.
- Spring motor pump with Elektra are reciprocating membrane or piston pumps; they use an asynchronous three phase motor with four poles. This type of motor can be speed controlled in order to regulate the strokes rate from 100% down to 0% using a variable speed drives for AC motors.
- A compact, lightweight, robust and simple pump series specifically designed for low discharge pressures, durability and cost effectiveness.
- Used in water treatment and industrial applications where a proportional dosing is requested, the mechanically-actuated PTFE diaphragm design extends diaphragm life by eliminating the stresses, thus the piston pump can be used for high-pressure applications.

## 4. Codification

ELEKTRA - KEY TO MODEL NUMBER									
Field 1	Field 2	Field 3	Field 4	Field 5	Field 6	Field 7	Field 8	Field 9	Field 10
P	S1	D	054	C	21	CE	0	0	W
Field 1	<b>model</b>								
Field 2	<b>mechanism type</b>								
Field 3	<b>stroke length</b>								
Field 4	<b>diameter</b>								
Field 5	<b>stroke/min</b>								
Field 6	<b>pump head</b>								
Field 7	<b>motor power</b>								
Field 8	<b>customization</b>								
Field 9	<b>optional</b>								
Field 10	<b>optional</b>								
Field 1	<b>model</b>								
model	P	Piston							
	M	Membrane							
Field 2	<b>mechanism type</b>								
type	S1	S1 Piston / Membrane							
	S2	S2 Piston							
Field 3	<b>stroke length</b>								
stroke length		Stroke length [mm]							
	A	2 MS1A							
	B	4 MS1B							
	C	6 MS1C							
	D	15 PS1D							
	E	25 PS2E							
Field 4	<b>diameter</b>								
		Diaphragm [mm]							
	006	6 PS1							
	011	11 PS1							
	017	17 PS1							
	025	25 PS1 / PS2							
	030	30 PS1 / PS2							
	038	38 PS1 / PS2							
	048	48 PS1 / PS2							
	054	54 PS1 / PS2							
	064	64 MS1 / PS1 / PS2							
	076	76 PS2							
	089	89 PS2							
	094	94 MS1							
	108	108 MS1							
	138	138 MS1							
	165	165 MS1							
Field 5	<b>stroke/min</b>								
		Strokes / minute							
	A	24:1 58 MS1 / PS1 / PS2							
	B	18:1 78 MS1							
	C	12:1 116 MS1 / PS1 / PS2							
Field 6	<b>pump head</b>								
		DIAPHRAGM - Standard Execution							
		head	diaphragm/piston	valve	seat	O-Ring			
	Diaphragm	21 / 24	SS316L PTFE	SS316L	SS316L	FPM / EPDM			
		31 / 34	PVC PTFE	CERAMIC	PTFE	FPM / EPDM			
		41 / 44	PVDF PTFE	CERAMIC	PTFE	FPM / EPDM			
		51 / 54	PP PTFE	CERAMIC	PTFE	FPM / EPDM			
	Piston	21 / 24	SS316L SS316L	SS316L	SS316L	FPM / EPDM			
		31 / 34	PVC CERAMIC	CERAMIC	PTFE	FPM / EPDM			
Field 7	<b>motor power</b>								
		kW	supply	phase	size				
	0	Without motor							
	AE	0.18	230/400 Vac	3	63-B14				
	BE	0.25	230/400 Vac	3	71-B14				
	CE	0.37	230/400 Vac	3	71-B14				
	DE	0.55	230/400 Vac	3	80-B14				
	EE	0.75	230/400 Vac	3	80-B14				
	TE	0.25	230/400 Vac	3	71-B5				
	UE	0.37	230/400 Vac	3	71-B5				
Field 8	<b>customization</b>								
		0							
		6							
		7							
		8							
Field 9	<b>optional</b>								
		0							
		A							
Field 10	<b>optional</b>								
		0							
		W	WiFi Connection						

## 5. Specification

### Hydraulic Characteristics

Pump Model	Piston Diameter [mm]	Stroke/min	Flow rate		Max back pressure				Suction/Discharge Connection		Electric Motor 50/60 Hz 3 phases [kW]
					bar		p.s.i.				
			l/h	g/l/h	SS 316	PVC	SS 316	PVC	SS 316	PVC	
P S 1 D 0 0 6 A	6	58	1,5	0,40	20	10	290	145	1/4" Gf	1/4" Gf	0,18 (AE)
P S 1 D 0 0 6 C		116	3	0,79							
P S 1 D 0 1 1 A	11	58	5	1,32	20	10	290	145	1/4" Gf	1/4" Gf	0,18 (AE)
P S 1 D 0 1 1 C		116	10	2,64							
P S 1 D 0 1 7 A	17	58	11	2,90	20	10	290	145	3/8" Gf	3/8" Gf	0,18 (AE)
P S 1 D 0 1 7 C		116	22	5,81							
P S 1 D 0 2 5 A	25	58	25	6,60	20	10	290	145	3/8" Gf	3/8" Gf	0,25 (BE)
P S 1 D 0 2 5 C		116	50	13,21							
P S 1 D 0 3 0 A	30	58	35	9,25	20	10	290	145	3/8" Gf	3/8" Gf	0,37 (CE)
P S 1 D 0 3 0 C		116	70	18,49							
P S 1 D 0 3 8 A	38	58	55	14,53	17	10	247	145	3/8" Gf	3/8" Gf	0,37 (CE)
P S 1 D 0 3 8 C		116	110	29,06							
P S 1 D 0 4 8 A	48	58	85	22,45	10	10	145	145	1/2" Gf	1/2" Gf	0,37 (CE)
P S 1 D 0 4 8 C		116	170	44,91							
P S 1 D 0 5 4 A	54	58	110	29,06	8	8	116	116	1/2" Gf	1/2" Gf	0,37 (CE)
P S 1 D 0 5 4 C		116	220	58,12							
P S 1 D 0 6 4 A	64	58	152	40,15	6	4	87	58	3/4" Gf	3/4" Gf	0,37 (CE)
P S 1 D 0 6 4 C		116	304	80,31							

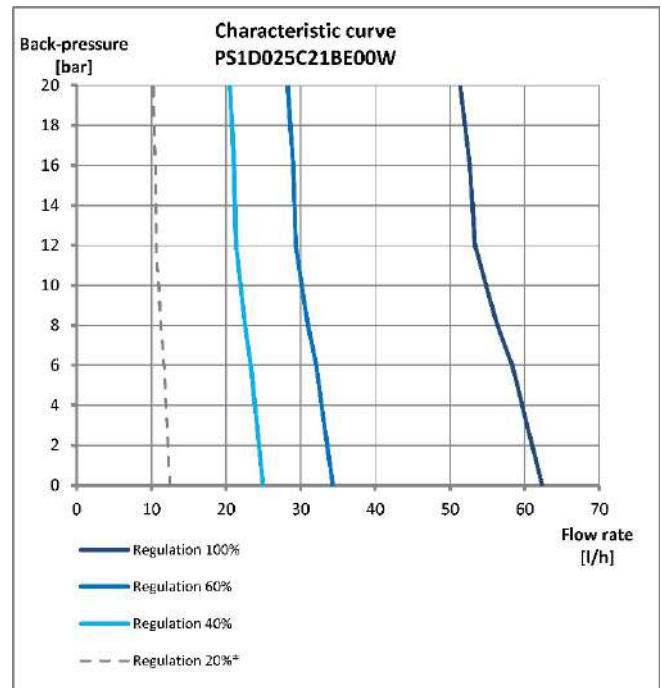
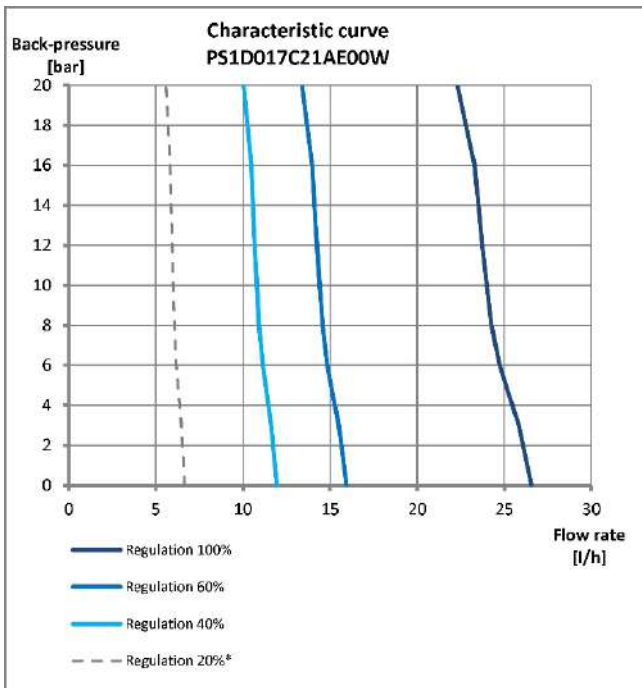
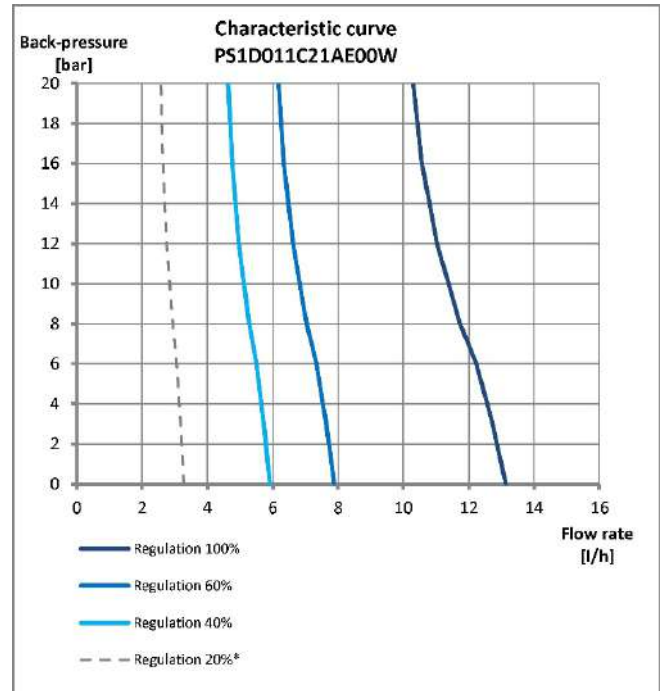
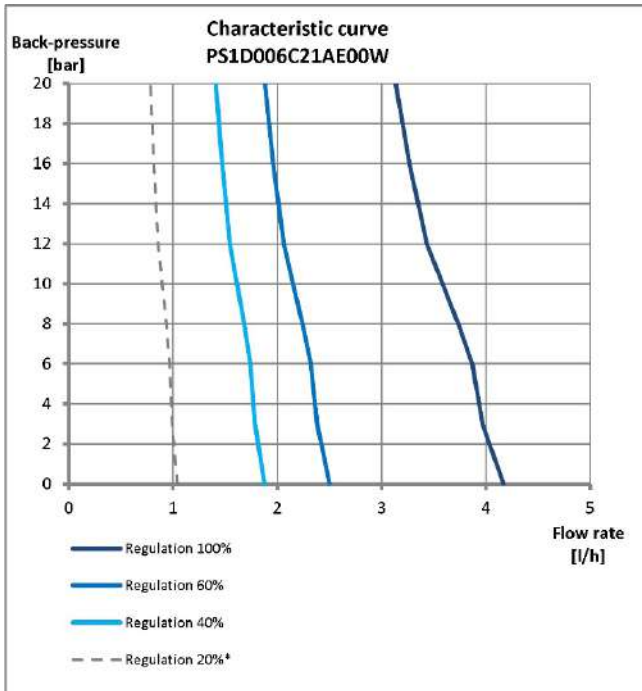
## 6. Liquid End Material

Material	Liquid End Body			
	21	31	24	34
Pump Head		PVC	SS 316L	PVC
Piston	SS 316L	Ceramic	Ceramic	Ceramic
Seal	FPM		EPDM	
Ball	SS 316L	Ceramic	SS 316L	Ceramic
Ball Seat		PTFE		PTFE

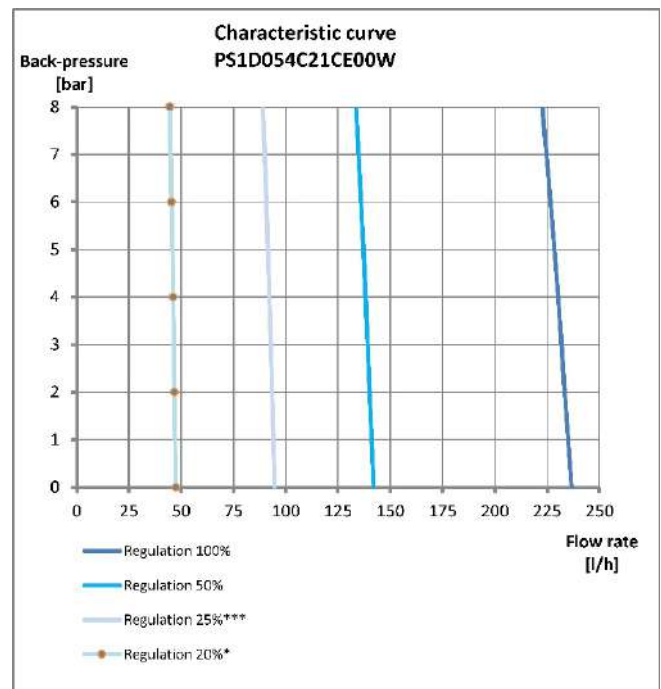
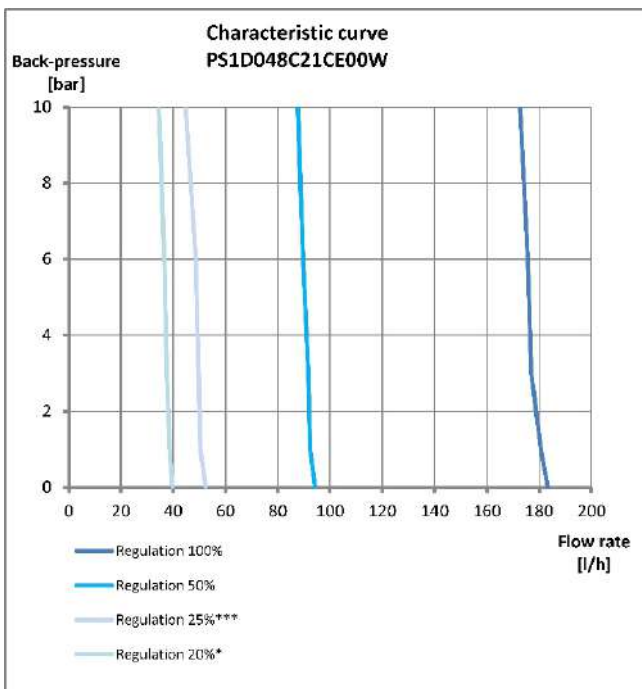
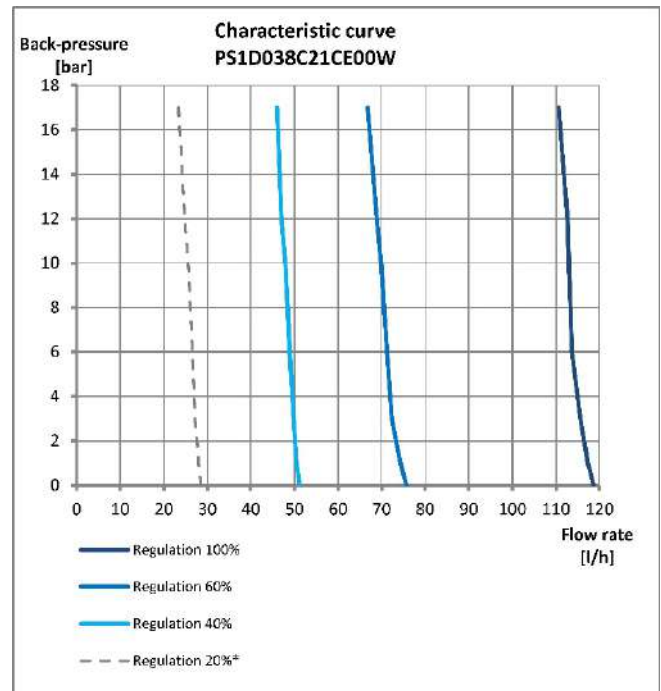
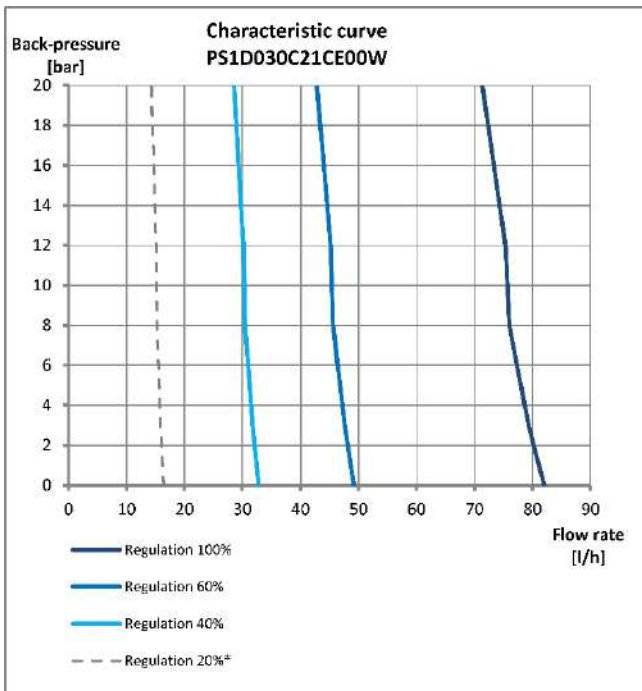
## 7. Painting requirements

The anti-corrosion painting process for dosing pump applications requires an entire coating thickness of between 0.06mm and 0.20mm.

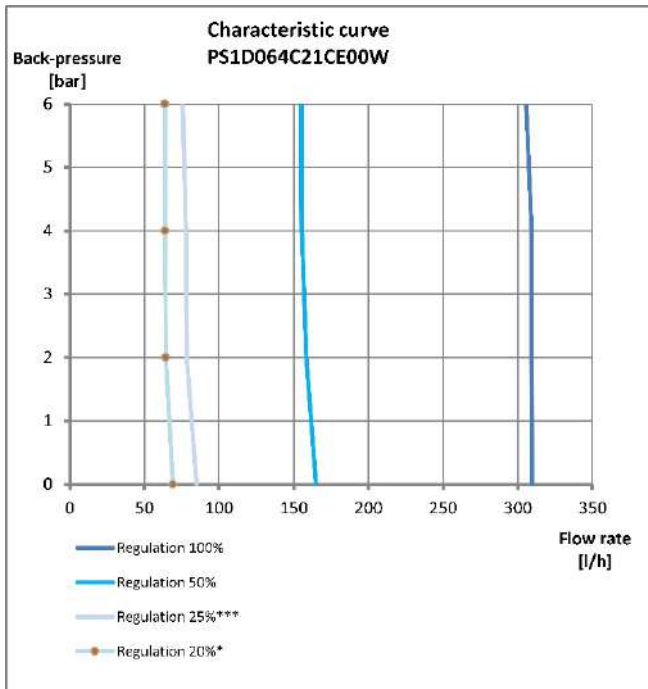
## 8. Performance curve P [bar] - Q [l/h]



## 8. Performance curve P [bar] - Q [l/h]



## 8. Performance curve P [bar] - Q [l/h]



## 9. Installation Drawing

All dimensions are in mm.

